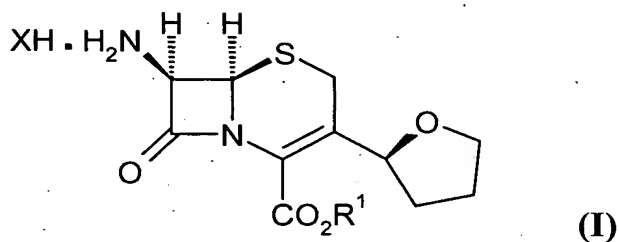


CLAIMS:

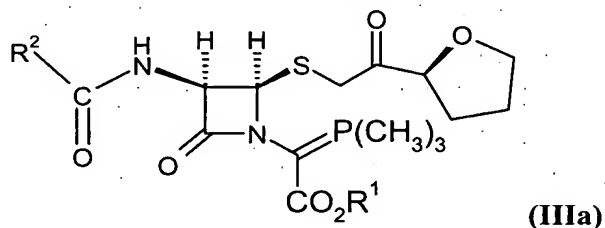
1. A process for preparing a compound of formula (I):



wherein R¹ is *para*-nitrobenzyl or allyl; X is halo;

comprising the steps of:

- a) heating a trimethylphosphinic compound of formula (IIIa)



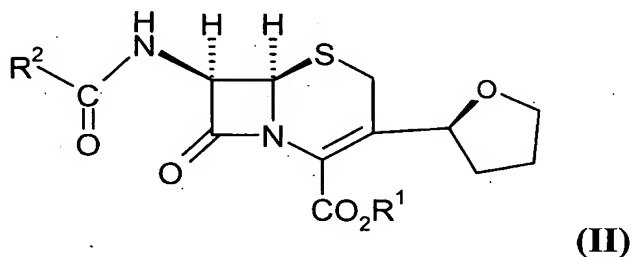
wherein

R¹ is *para*-nitrobenzyl or allyl;

R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

in a solvent;

to form a compound of formula (II)



wherein

R¹ is *para*-nitrobenzyl or allyl;

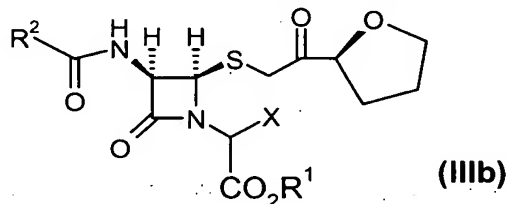
R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl; and

- b) reacting said compound of formula (II) with an acid.

2. A process according to claim 1, wherein said solvent is selected from the group consisting of toluene, xylene, tetrahydrofuran, methylene chloride and acetonitrile.

3. A process according to claim 1, wherein said acid is phosphorus pentachloride or phosphorus pentabromide; and wherein X is chloro or bromo.

4. A process according to claim 1, further comprising the step of preparing said compound of formula (IIIa), by reacting a compound of formula (IIIb)



5

wherein said R^1 is *para*-nitrobenzyl or allyl,

said R^2 is selected from the group consisting of C_{1-6} alkyl, C_{6-10} aryl, C_{6-10} aryl C_{1-6} alkyl and dithianyl; and

said X is halo;

10

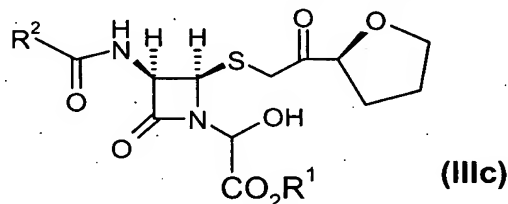
with trimethylphosphine, in a solvent and in the presence of a base.

5. A process according to claim 4, wherein said solvent is tetrahydrofuran, acetonitrile or methylene chloride.

6. A process according to claim 4, wherein said base is selected from the group consisting of imidazole, 2,6-lutidine, pyridine, N-methylmorpholine and sodium bicarbonate.

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7. A process according to claim 4, further comprising the step of preparing said compound of formula (IIIb), by reacting a compound of formula (IIIc)



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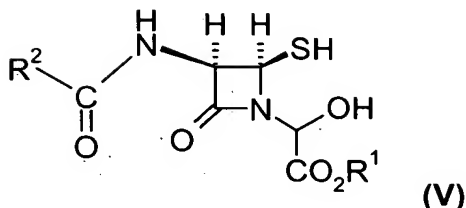
wherein said R^1 is *para*-nitrobenzyl or allyl and said R^2 is selected from the group consisting of C_{1-6} alkyl, C_{6-10} aryl, C_{6-10} aryl C_{1-6} alkyl and dithianyl; with a halogenating agent, in a solvent and in the presence of a base.

8. A process according to claim 7, wherein said halogenating agent is thionyl chloride, thionyl bromide, phosphorus trichloride or phosphorus tribromide; and said halo is chloro or bromo.

9. A process according to claim 7, wherein said base is selected from the group consisting of pyridine, 2,6-lutidine, N-methylmorpholine and imidazole.

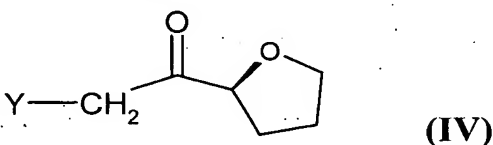
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10. A process according to claim 7, further comprising the step of preparing said compound of formula (IIIc), by reacting a compound of formula (V)



wherein said R¹ is *para*-nitrobenzyl or allyl and said R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

with a compound of formula (IV)

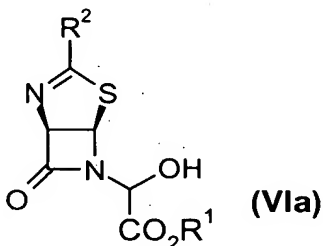


wherein Y is a leaving group selected from the group consisting of bromo, chloro, fluoro, iodo and tosylate; in a solvent.

11. A process according to claim 10, wherein said Y is bromo or chloro.

12. A process according to claim 10 wherein said solvent is alcohol selected from the group consisting of methanol, ethanol and propanol; methylene chloride; acetone; dimethylformamide or mixtures thereof.

13. A process according to claim 10, further comprising the step of preparing said compound of formula (V) by reacting a compound of formula (VIa)



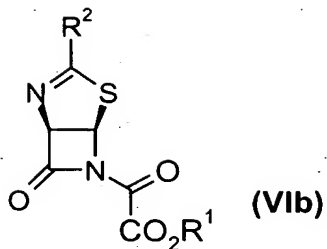
15 wherein R¹ is *para*-nitrobenzyl or allyl and wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl; with an acid in a solvent.

14. A process according to claim 13 wherein said acid is *para*-toluene sulfonic acid or methane sulfonic acid.

15. A process according to claim 13 wherein said solvent is methylene chloride, tetrahydrofuran, acetone or mixtures thereof.

16. A process according to claim 13 further comprising the step of preparing said compound of formula (VIa) by:

reacting a compound of formula (VIb)



wherein

R¹ is *para*-nitrobenzyl or allyl;

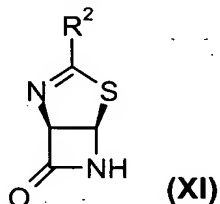
R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

with a reducing agent selected from the group consisting of sodium borohydride, sodium cyanoborohydride, borane and sodium triacetoxo borohydride; in a solvent.

17. A process according to claim 16 wherein said reducing agent is sodium triacetoxo borohydride.

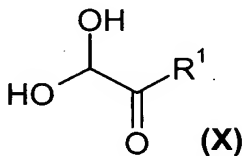
18. A process according to claim 16 wherein said solvent is acetic acid, methylene chloride, tetrahydrofuran, isopropanol or mixtures thereof.

19. A process according to claim 13 further comprising the step of preparing said compound of formula (VIa) by reacting a compound of formula (XI)



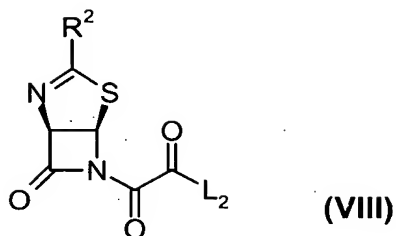
wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

with a compound of formula (X)



wherein R¹ is *para*-nitrobenzyl or allyl; in a solvent; in the presence of a base.

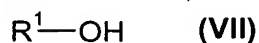
20. A process according to claim 16 further comprising the step of preparing said compound of formula (VIb) comprising reacting a compound of formula (VIII)



wherein

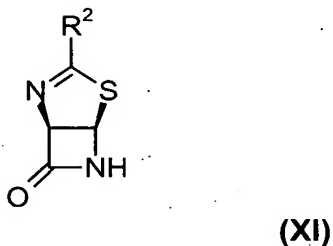
R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

- 5 L₂ is a leaving group selected from the group consisting of halo, azide and C₁₋₆alkoxy; with a compound of formula (VII)

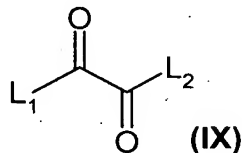


wherein R¹ is *para*-nitrobenzyl or allyl, in a solvent, in the presence of a base;

- 10 further comprising the step of preparing said compound of formula (VIII) by reacting a compound of formula (XI)

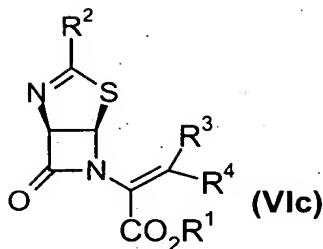


wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀aryl C₁₋₆alkyl and dithianyl; with a compound of formula (IX)



- 15 wherein each of said L₁ and L₂ is a leaving group selected from the group consisting of halo, azide and C₁₋₆alkoxy; in a solvent, optionally in the presence of a base.

21. A process according to claim 16 further comprising the step of preparing said compound of formula (VIb) comprising reacting a compound of formula (VIc)



wherein

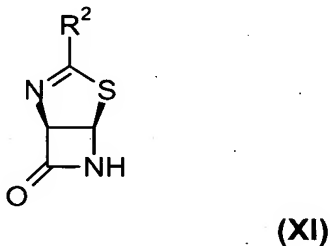
R¹ is *para*-nitrobenzyl or allyl;

R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and
5 dithianyl;

R³ is hydrogen or C₁₋₆alkyl; and

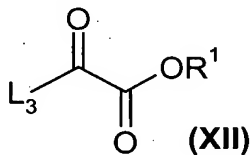
R⁴ is hydrogen or C₁₋₆alkyl; with ozone, in a solvent.

22. A process according to claim 16 further comprising the step of preparing said compound of formula (VIb) comprising reacting a compound of formula (XI)



10

wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀aryl C₁₋₆alkyl, and dithianyl; with a compound of formula (XII)



wherein

15 each of said L₃ is halo;

R¹ is *para*-nitrobenzyl or allyl;

in a solvent, in the presence of a base.

23. A process according to claim 20, wherein each of L₁ and L₂, wherever each
of them occurs, is halo selected from the group consisting of bromo or chloro.

20 24. A process according to claim 21 wherein R³ is methyl and R⁴ is methyl.

25. A process according to any of claims 7, 19-20 or 22 wherein said solvent,
wherever it occurs, is methylene chloride, tetrahydrofuran or mixtures thereof.

26. A process according to claim 21 wherein said solvent is methylene chloride, tetrahydrofuran, isopropanol or mixtures thereof.

27. A process according to any of claims 19-21 wherein said base, wherever it occurs, is selected from the group consisting of diisopropylamine, triethylamine, pyridine and 2,6-lutidine.

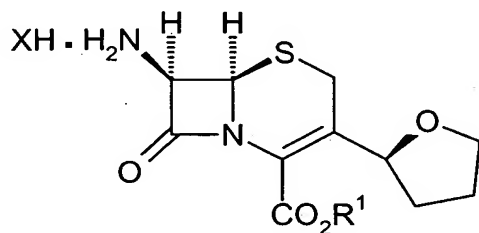
28. A process according to any of claims 1-27, wherein each of said R¹, wherever it occurs, is *para*-nitrobenzyl.

29. A process according to any of claims 1-27, wherein each of said R¹, wherever it occurs, is allyl.

30. A process according to any of claims 1-27, wherein each of said R², wherever it occurs, is C₆₋₁₀arylC₁₋₆alkyl.

31. A process according to any of claims 1-27, wherein each of said R², wherever it occurs, is benzyl.

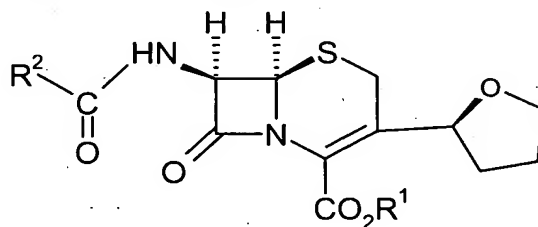
32. A compound of formula (I)



(I)

wherein R¹ is *para*-nitrobenzyl or allyl; and X is halo.

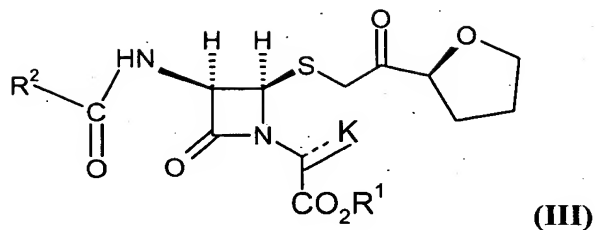
33. A compound of formula (II)



(II)

wherein R¹ is *para*-nitrobenzyl or allyl; and R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl.

34. A compound of formula (III)



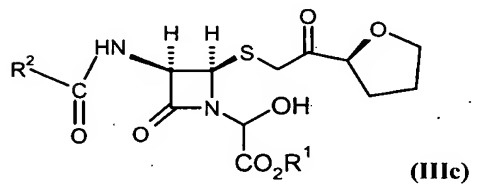
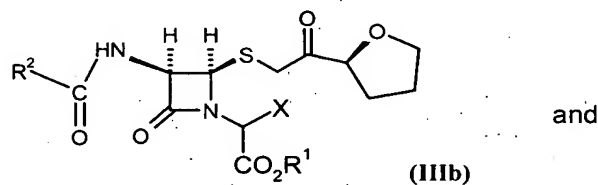
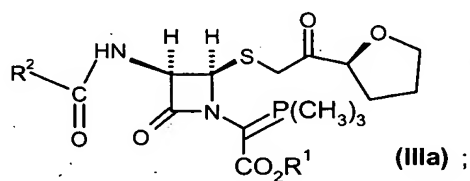
wherein R¹ is *para*-nitrobenzyl or allyl;

R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl;

K is hydroxy, halo or -P-(CH₃)₃;

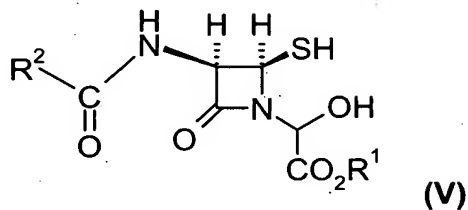
- 5 wherein the C-K bond is a single bond when K is hydroxy or halo; and a double bond when K is -P-(CH₃)₃; and

wherein said compound of formula (III) is selected from the group consisting of compound of formulae (IIIa), (IIIb) and (IIIc):



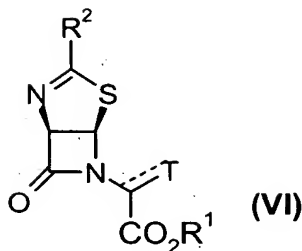
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35. A compound of formula (V)



wherein R¹ is *para*-nitrobenzyl or allyl; and R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl.

36. A compound of formula (VI)



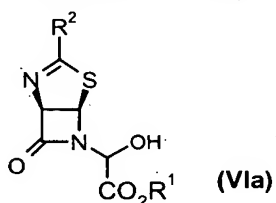
wherein R¹ is *para*-nitrobenzyl or allyl;

R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl;

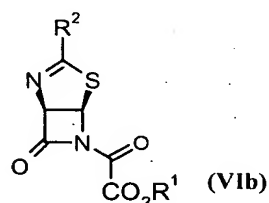
T is hydroxy or >O;

5 wherein the C-T bond is a single bond when T is hydroxy; and a double bond when T is >O ; and

 wherein said compound of formula (VI) is selected from the group consisting of compound of formulae (VIa) and (VIb):



and



- 10 37. A compound according to any of claims 32-36, wherein said R¹ is *para*-nitrobenzyl.
38. A compound according to any of claims 32-36, wherein said R¹ is allyl.
39. A compound according to any of claims 32-36, wherein said R² is benzyl.